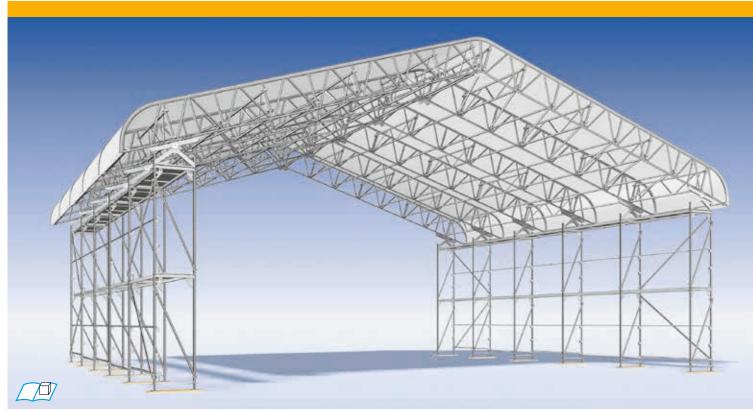
LAYHER KEDER ROOF XL



 $Notice: Potentially \ necessary \ stabilizing \ measurement \ are \ not \ illustrated.$

The Layher Keder Roof XL is a lightweight and sustainable weather protection roof. According to the normal climatic conditions **spans of up to 30 m** are possible. Used in conjunction with Keder rails for wall cladding, it means that the entire construction can be designed to form a lightweight hall.

The Layher Keder Roof XL is based on aluminium lattice beams 750 with integrated Keder section in the top chord.

The Layher Keder Roof has many areas of application, ranging from the roofing during the addition of storeys, the repair of timber roofs and coverings, weather protection for new structures, refurbishment work on motorways and bridges, and numerous applications for events and normal work.

It is a non-insulated, rainproof covering under which condensation may form and drip uncontrolled, depending on the weather.

YOUR BENEFITS AT A GLANCE

- ▶ Span up to 30 m and inclinations of 18° are possible.
- ▶ High snow loads (up to 1.0 kN/m²) on intermediate spans.
- Adaptation to all conditions thanks to roof widths and different designs as double-pitch, mono-pitch and polygonal barrel roof.
- ▶ Economical use thanks to flexible, well-thought-out and durable components, lightweight aluminium components and time-saving assembly (e.g. faster and easier fitting of Keder tarpaulins).
- Material and load bearing-capactity tables are available to ease the planning.
- No interruption of working due to weather influence.
- ▶ Fully combinable to Layher Allround Scaffolding and Layher SpeedyScaf.



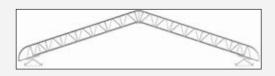




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The Keder Roof XL is a lightweight, but very sturdy weather protection roof for great spans up to 30 m.

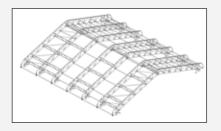
It has a standard roof angle of 18°.



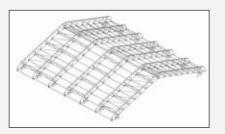
Stiffening variants

The Keder Roof XL permits, thanks to differing configurations of the stiffening components, three different stiffening variants for use depending on the span, snow load or wind load requirements.

The Keder Roof XL can be planned by using LayPLAN software. Material lists and load bearing capacity lists are available. That saves you real money when planning temporary weather protection roofs.

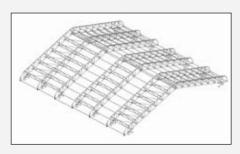


Type "Light"Vertical stiffener: 2.00 m
Bottom chord stiffener: 2.00 m

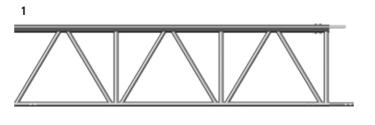


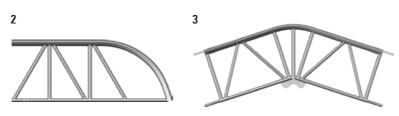
Type "Standard"

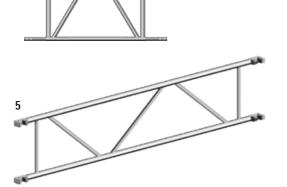
Vertical stiffener: 2.00 m Bottom chord stiffener: 1.00 m



Type "Heavy" Vertical stiffener: Bottom chord stiffener: 1.00 m

















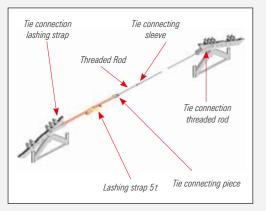




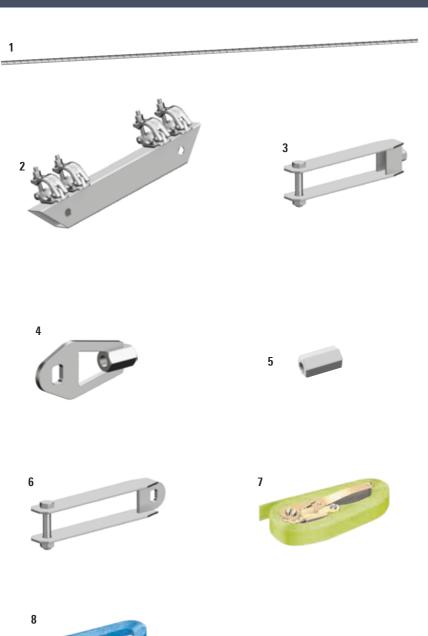
Pos.	Description	Dimensions L/H x W [m]	Weight approx. [kg]	PU [pcs.]	Ref. No.	
1	Keder Roof XL lattice beam	2.00 x 0.78	17.3	25	5975.200	[heer]
	Aluminium	3.00 x 0.78	24.4	25	5975.300	
2	Keder Roof XL eaves section	2.00 x 0.78	14.3	25	5975.100	<u>::::</u>
3	Keder Roof XL ridge section 18°-Version 20°-Version	2.54 x 0.78 2.54 x 0.78	24.5 24.5	20 20	5975.110 5975.120	
4	Keder Roof XL mono-pitch lattice beam	1.06 x 0.78	14.5	25	5975.106	Essol.
5	Keder Roof XL stiffener	2.57 x 0.55	10.0	50	5940.257	perd.
6	Keder Roof XL ledger	2.57	4.2	50	5972.257	Essel.
7	Keder Roof XL horizontal diagonal brace	2.57 x 1.00 2.57 x 2.00	4.2 5.0	50 50	5939.100 5939.200	<u>==</u>
8	Keder Roof XL support	0.73	19.1	20		<u></u>
		1.09	22.4	20		==
9	Keder rail seal		0.5	50 ⊞	5971.003	
10 a	Bolt, 12 x 95 mm and		2.5	25 🎟	5976.091	[****]
10b	Safety clip, 2.8 mm		0.5	50 ⊞	4905.001	
11	Hinged pin, dia. 12 mm, with pan head		2.0	20 🖽	4905.667	
12	Special bolt, M12 x 60 with nut alternative for Pos. 10		4.0	50 ⊞	4905.061	
	Special bolt, M12 x 90 with nut alternative for Pos. 10		2.8	25 🖽	5975.091	==

WS = wrench size PU = packaging unit 📮 = available ex works 🕒 = delivery time on request 🖽 = only available in this packaging unit

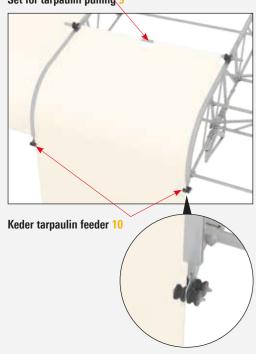
Tie fastening to roof support*:







Set for tarpaulin pulling 9





Pos.	Description	Dimensions L/H x W [m]	Weight approx. [kg]	PU [pcs.]	Ref. No.	
1	Keder Roof XL threaded tie	2.00	2.9	100	5976.200	paral.
					00.0.200	
		3.00	4.4	100	5976.300	
		4.00	5.8	100	5976.400	[222] ,
		5.00	7.3	100	5976.500	[222]
2	Keder Roof XL tie attachment		6.1	50	5975.000	; <u>****</u> .
3	Keder Roof XL tie connection threaded rod		2.2	100	5975.020	<u></u>
4	Keder Roof XL tie connecting piece		0.8	250	5975.030	
5	Keder Roof XL tie connecting sleeve WS 30 x 90		0.4	100	5976.000	<u>===</u>
6	Keder Roof XL tie connection lashing strap		2.0	100	5975.010	::::
7	Keder Roof XL lashing strap 5 t, 5.00 m with ratchet and ABS function for stepwise release	5.00	2.8	100	5976.600	****
8	Keder Roof XL polyester lashing strap, 6.00 m with clamp lock for setting the tie	6.00	0.2	10	5976.610	<u></u>
9	Set for tarpaulin pulling consisting of 2 castors, 1 aluminium tube 3.00 m and 4 securing pins	3.00	5.8		5971.400	<u>[222]</u>
	Castor for tarpaulin pulling, for 48.3 mm tube		0.4		5971.401	
10	Keder tarpaulin feeder		1.5	200	5971.410	<u>===</u>

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Tarpaulins

Flammability acc. to ISO 3795 < 100 mm/min

Cream-coloured PVC tarpaulins with a weight of 630 g/m².

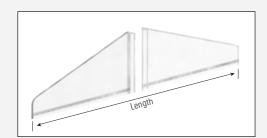
Material:

PVC-coated polyester fabric, heat and UV-resistant.

Tarpaulins

Flammability acc. to DIN 4102 B1, low-inflammability

PVC tarpaulins with a weight of 650 g/m². In the case of public events, the building inspection authorities usually demand low-inflammability tarpaulins.



Other tarpaulins on request

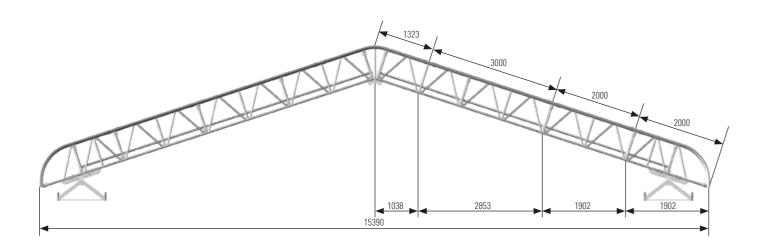


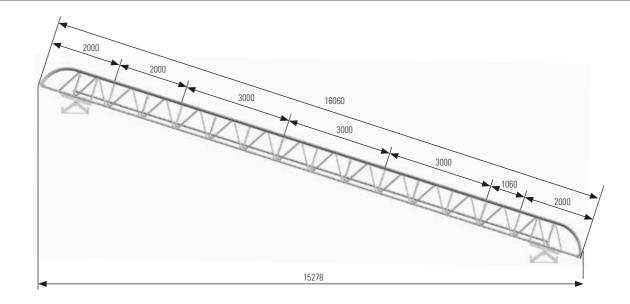




Pos.	Description	Dimensions	Weight	PU	Ref. No.		
		L/H x W [m]	approx. [kg]	[pcs.]			
	Keder Roof XL gable tarpaulin, flame-retarding	9.60	13.8	2	5972.381	T.)	
1	Flammability acc. to ISO 3795	11.50	17.9	2) B	
	< 100 mm/min	13.40	22.1	2) B	
		15.30	27.4	2		9 9	
	2-piece	17.20	33.1			9 9	
				2			
		19.10	39.4	2		9	
		21.00	44.7	1			
		22.90	51.7	2			
		24.80	59.5	5			
		26.80	68.2	2			
	4-piece	28.70	76.7	2			
		30.60	85.8	5			
		32.50	95.5	5			
	Keder Roof XL gable tarpaulin, low-inflammability	9.60	13.8	2			
	Flammability acc. to DIN 4102 B1,	11.50	17.9	5			
	2-piece	13.40	22.1	2			
		15.30	27.4	2			
		17.20	33.1	2			
		19.10	39.4	2	5973.386		
		21.00	44.7	2	5973.387		
		22.90	51.7	2	5973.388		
		24.80	59.5	2	5973.389		
		26.80	68.2	2		9	
	4-piece	28.70	76.7	6		B	
	1 ***	30.60	85.7	2		B	
		32.50	95.5	2		9	
	Keder Roof, roof tarpaulin, flame-retarding	11.00 x 2.57	23.5	5		***	
	Flammability acc. to ISO 3795 < 100 mm/min Design width 2.57 m	14.00 x 2.57	28.2	4		_ _	
		17.00 x 2.57	35.5	5			
		20.00 x 2.57	40.7	5		<u></u>	
		22.50 x 2.57	46.3	5		<u> </u>	
		24.50 x 2.57	50.4	5		=	
		26.50 x 2.57	54.5	16			
		28.50 x 2.57	58.5	5			
		30.50 x 2.57	62.7	16			
		32.50 x 2.57	66.8	16			
		34.50 x 2.57	70.9	5			
		36.50 x 2.57	75.0	5			
		38.50 x 2.57	79.2	5			
	Design width 2.07 m	11.00 x 2.07	18.4	4			
		14.00 x 2.07	23.5	4			
		17.00 x 2.07	28.5	5			
		20.00 x 2.07	33.5	4			
	Keder Roof, roof tarpaulin, low-inflammability	11.00 x 2.57	24.0	2	5973.306		
	Flammability acc. to DIN 4102 B1,	14.00 x 2.57	28.8	1	5973.307		
	Design width 2.57 m	17.00 x 2.57	36.3	5	5973.308		
		20.00 x 2.57	41.6	2	5973.309		
		22.50 x 2.57	46.8	5			
		24.50 x 2.57	51.0	16			
		26.50 x 2.57	55.2	16			
		28.50 x 2.57	59.3	16			
		30.50 x 2.57	63.5	16			
		32.50 x 2.57	67.7	16			
		34.50 x 2.57	73.9	16			
		36.50 x 2.57	76.0	16			
		38.50 x 2.57	80.1	16			
	Design width 2.07 m						
	Design width 2.07 m	11.00 x 2.07	18.8	2			
		14.00 x 2.07	24.0	5			
		17.00 x 2.07	29.2	1			
		20.00 x 2.07	34.4	5			
	Tarpaulin clip		2.0	50 ⊞	5971.141		

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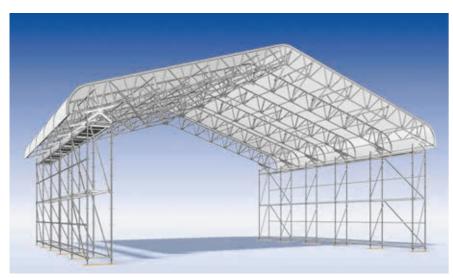
Material example

ROOFED BASE AREA: 15.40 m x 12.86 m (5 bays each 2.57 m), without support scaffolding, weight: 1,942.3 kg (9.87 kg/m²)

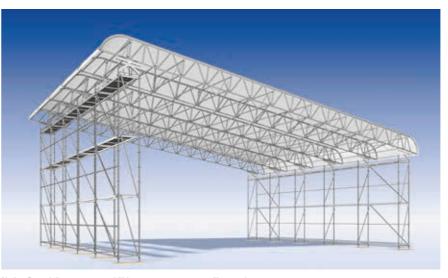
Following material	Quantity	PU	Ref. No.
is needed		[pcs.]	
Safety clips 2.8 mm (72 pcs. needed)	2	50 ⊞	4905.001
GI Securing pins (72 pcs. needed)	4	20 🎟	4905.667
Horizontal diagonal brace 1.00 m x 2.,57 m	28		5939.100
Stiffener 2.57 m	30		5940.257
Keder rail seal (36 pcs. needed)	1	50 ⊞	5971.003
Tarpaulin clips (100 pcs. needed)	2	50 ⊞	5971.141
Ledger 2.57 m	60		5972.257
Tarpaulin 2.57 x 20.00 m	5		5972.309
Support 0.73 m	12		5975.073
Eaves section	12		5975.100
Ridge section	6		5975.110
Lattice beam 2.00 m	12		5975.200
Lattice beam 3.00 m	12		5975.300
Bolt dia. 12 x 95 mm (72 pcs. needed)	3	25 ⊞	5976.091

ROOFED BASE AREA: 15.30 m x 12.86 m (5 bays each 2.57 m with a roof angle of 18°), without support scaffolding, weight: 1,869.1 kg (9.50 kg/m²)

Following material	Quantity	PU	Ref. No.
is needed		[pcs.]	
Safety clips 2.8 mm (72 pcs. needed)	2	50 ⊞	4905.001
GI Securing pins (72 pcs. needed)	4	20 🎹	4905.667
Horizontal diagonal brace 1.00 m x 2.57 m	28		5939.100
Stiffener 2.57 m	30		5940.257
Keder rail seal (36 pcs. needed)	1	50 ⊞	5971.003
Tarpaulin clips (100 pcs. needed)	2	50 ⊞	5971.141
Ledger 2.57 m	61		5972.257
Tarpaulin 2.57 x 20.00 m	5		5972.309
Support 0.73 m	12		5975.073
Eaves section	12		5975.100
Ridge section	6		5975.106
Lattice beam 2.00 m	6		5975.200
Lattice beam 3.00 m	18		5975.300
Bolt dia. 12 x 95 mm (72 pcs. needed)	3	25 🎹	5976.091



Notice: Potentially neccessary stabilizing measurement are not illustrated.



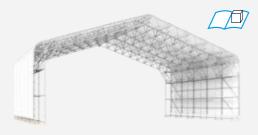
 $Notice: Potentially \ neccessary \ stabilizing \ measurement \ are \ not \ illustrated.$

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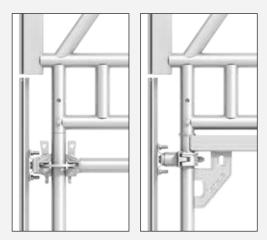
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Keder halls

The Bending-Resistant Corner is available as a special roof support, to create visually attractive and closed halls with wide spans using the Keder Roof XL. It can be mounted both on support scaffolding made from Allround parts and on SpeedyScaf.



The Bending-Resistant Corner can be connected quickly and easily by setting it down onto the spigots. The roof tarpaulins are joined to the wall covering using rotatable keder rail holders and keder rails 2000 from the Layher accessories range.



Transition from Keder Roof XL to Allround support scaffolding

Transition from Keder Roof XL to SpeedyScaf support scaffolding

The support scaffolding can also be used as fully fledged work scaffolding, and the attachment of brackets or inward-facing projections presents no problem when parts from the Layher construction kit are used.







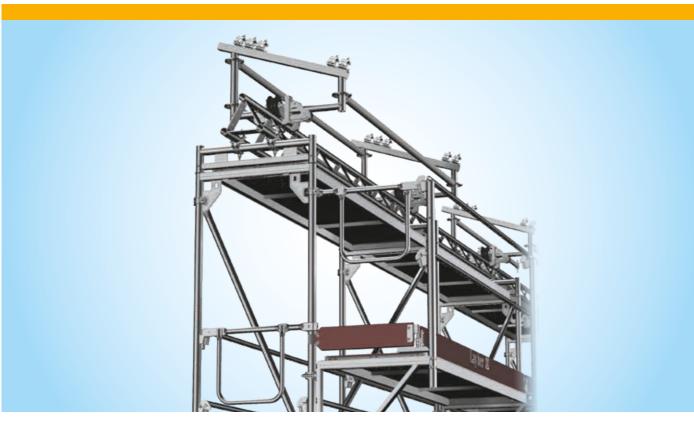


Pos.	Description	Dimensions L/H x W [m]	Weight approx. [kg]	PU [pcs.]	Ref. No.
1	Bending-resistant corner XL		34.7	10	5975.160 (
2	Keder rail holder, rotable, with wedge head, incl. 2 groove bolts, for Allround Scaffolding		0.9	25	5573.000 🛎
3	Keder rail holder, rotable, with half-coupler, incl. 2 groove bolts, for SpeedyScaf System		1.0	25	5573.006 🛎
4	Aluminium keder rail 2000	1.30	2.0	50	4201.130 🛎
		2.00	3.0	50	4201.200 🛎
		2.25	3.3	50	4201.220 🖷
		2.50	3.8	50	4201.250 🛎
		3.00	4.5	50	4201.300 =
	ench size PU = packaging unit ≅ = available ex works ⊕ = delivery time on request ⊞ = only	4.00	6.0	50	4201.400 🛎

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MOBILE ROOFS

THE ECONOMICAL EXPANSION OF LAYHER ROOF SYSTEMS







Whether on a rapidly advancing construction site or under cramped conditions, you can get Layher's protective roofs rolling to where the action is with only a few extra components.

Flexibility and economy to the highest degree with mobile roofs from Layher.

YOUR BENEFITS AT A GLANCE

- Extension for the Layher weather roofs.
- Flexibility is guaranteed thanks to possible openings to slide the roof apart. Also overlapping roofs are possible.
- Flexible and economic solution by moving the roof if the complete site is not needed to be covered.
- Slight variations in the alignment of the rails can be compensated with a transverse adjustment on the trolley.
- Fully combinable with Layher SpeedyScaf and Layher Allround Scaffolding.
- ▶ Flexible bay length independent from the substructure.

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Mobile Roofs

Layher wheather protection roofs can easily be made mobile with a few additional parts.

This can then be moved section by section to keep pace with construction progress, so it's no longer essential to provide a roof over the entire surface, or alternatively to dismantle and rebuild a roof for each stage of building work. The mobile roofs fit onto all scaffolding systems and are also flexible and economical to use. The **rails 1** don't need to be laid exactly parallel, since the **trolley 2** permits equalization in the transverse direction.



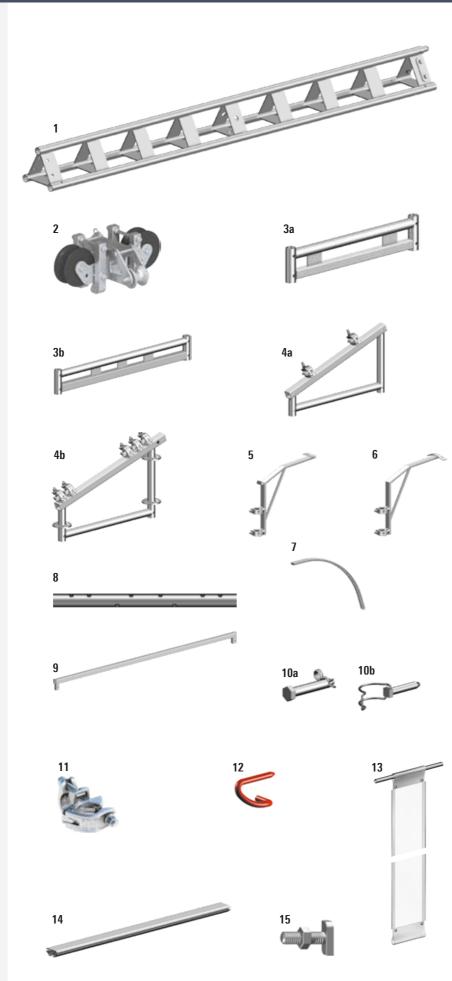
The support scaffolding bay widths are completely independent of the mobile roof, allowing the scaffolding to be built with wider bays. Besides faster assembly, the supporting structure also permits material savings. The assembly of the roofs themselves is also simple and quick: the roof bays can for example be assembled at a readily accessible point at the gable end of the building, from an auxiliary scaffolding or using a crane.

One bay at a time is assembled, then moved, and has the next bay attached to it.



The **overlap bracket T18 5** can be used, when the roof binders are mobile. If separate segments of the roof must be put togehter, there will be a gap in the roof. By using the **overlap bracket T18 5** combined with **aluminium keder rails 2000 14** and **roof tarpaulins 0.67 m wide 13**, these gaps can be closed. For the eaves, the **overlap eaves bracket T18 6** and the **overlap keder bow 2000 7** is used.





Down	Description		Dimension	Mainht	DIL	Dof M	
Pos.	Description		Dimensions L/H x W [m]	Weight approx. [kg]	PU [pcs.]	Ref. No.	
1	Rail T19, 3.00 m		3.00 x 0.30	58.0	21	5938.041	end.
2	Trolley T17		0.40 x 0.45	16.2	50	5938.040	<u> </u>
	Castors of Polyamide, permanent lift-off preventer						
3a	Adapter for rail T12 0.73 m		0.73 x 0.17	5.5	100	5938.027	<u></u>
3b	Adapter for rail T12 1.09 m		1.09 x 0.17	11.5	100	5938.028	<u> </u>
	D (0.54 0.00	40.4	00	F000 000	
4a	Roof support, 20° rigid, 0.73 m (for Keder Roof)		0.51 x 0.80	12.4	20	5938.022	· ****
4b	Roof support, 18° rigid, 0.73 m (for Keder Roof XL)		0.51 x 0.80	15.5	20	5938.073	<u> </u>
	with Allround rosettes						
5	Overlap bracket T18			5.5	10	5938.044	
6	Overlap bracket eaves T18			5.4	10	5938.043	
7	Overlap Keder bow 2000			2.3	50	5938.042	
8	Lattice beam connector T16, dia. 38 mm		0.54	2.4	350	4925.000	
9	Connector for trolley		2.63 x 0.13	11.1	50	5938.019	FEEE
10a	for roof support 5938.022 Bolt, dia. 12 x 65 mm and			3.5	50 ⊞	4905.066	
100	Safety clip, 2.8 mm			0.5	50 ==	4905.001	
10b	Hinged pin			2.0	20 🛗	4905.667	
	8a or 8b for connecting the rails 5941.300 with lattice beam spigots 4922.000 and for securing of 5938.019						
11	Double coupler with coarse thread Class BB, EN 74-1 RA BB C3 M,	WS 19		1.3	25	4777.019	
	quality-monitored, for use in the classes						
	B and BB on steel and aluminium tube	WS 22		1.3	25	4777.022	
	acc. to approval Z-8.331-947						
12	Locking pin, red, dia. 11 mm for securing of 5938.027, 8638.028			0.2	100	4000.001	
13	Keder Roof tarpaulin, 0.69 m wide					on request	
14	Aluminium keder rail 2000		1.30	2.0	50	4201.130	
14	Auminitum reuer fan 2000		2.00	3.0	50	4201.130	=
			2.25	3.3	50	4201.220	[****]
			2.50 3.00	3.8 4.5	50 50	4201.250 4201.300	<u>===</u>
			4.00	6.0	50	4201.400	P22
15	Captive bolt for keder rail M12 x 40, with nut			5.0	50 ⊞	4206.001	EEE
	nch size $\mathbf{PU} = \text{packaging unit}$ $\mathbf{P} = \text{packaging unit}$ $\mathbf{P} = \mathbf{P} =$						

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